

**PE casing jacket****with standard U.I.P.<sup>®</sup> system for above grade piping****1. GENERAL**

The pipe shall be insulated using the unique two fill U.I.P.<sup>®</sup> factory insulation process, as supplied by Urecon Ltd., complete with integral conduit(s) for electric heat trace cable (if required). The insulation of associated joints, fittings and accessories shall be as per Urecon's recommendations. The product shall be manufactured in accordance to ISO 9001 Standards, or approved equal.

**2. PIPE PREPARATION**

Pipe and casing jacket shall be cleaned of surface dust or dirt to ensure adhesion of the foam to the pipe and inner jacket surface.

**3. HEAT TRACING CONDUIT(S)**

Heat tracing conduit(s) shall consist of an extruded molding and shall be applied to the pipe prior to application of the insulation. The conduit(s) will be securely fastened to the pipe to prevent the ingress of foam therein during the insulation process. All conduit(s) shall be checked after insulating to ensure they are not blocked. The ends shall be sealed prior to shipping to prevent any foreign material from entering the conduit while in transit or during installation.

**4. INSULATION**

- a) Material: Rigid polyurethane foam, factory applied.
- b) Thickness: 50.8 mm (2 in) or as required.
- c) Density: (ASTM D1622) 35 to 48 kg/m<sup>3</sup> (2.2 to 3.0 lbs/ft<sup>3</sup>).
- d) Closed cell content: (ASTM D6226) 90%, minimum.
- e) Water absorption: (ASTM D2842) 4.0% by volume.
- f) Thermal conductivity: (ASTM C518) 0.020 to 0.025 W/m °C (0.14 to 0.17 Btu • in/ft<sup>2</sup> • hr • °F).
- g) Temperature range: Cryogenic to 93.3 °C (200 °F).

**5. SYSTEM PROPERTIES**

- a) System compressive strength: (modified ASTM D1621 with casing jacket) approximately 690 to 1379 kPa (100-200 lbs/in<sup>2</sup>), varies with pipe diameter;
- b) Service temperature range: the overall factory insulated system limitations are dependent on the core pipe type, insulation and application.
- c) Temperature limitations: minimum ambient installation temperature -34 °C (-29 °F).

**6. PE CASING OUTER JACKET**

The outer protective jacket shall consist of black PE, UV inhibited, factory applied with the following specifications:

- a) Casing shall be extruded from polyethylene resin with cell class requirements 334360C as defined in ASTM D3350-12;
- b) Polyethylene compound shall be of color and UV stabilizer Code C (black) as specified in ASTM D3350, with a target range of 2 to 2.5% well dispersed carbon black (max. 2.8%);
- c) Jacket thickness shall be 3.81 mm (150 mils) to 7.62 mm (300 mils) depending on pipe diameter and PE casing availability from supplier.

## 7. INSULATED PIPE JOINTS

### a) Butt-fused and welded joints

Insulated pipe joints shall be completed with Slipjoint® kits consisting of preformed polyisocyanurate foam or polyurethane foam half shells supplied with PE cover sheet, stainless steel bands, gear clamps and self tapping screws. All PE overlaps at the joints and fittings shall be 50.8 mm (2 in) minimum and shall be field positioned in such a way as to shed water. The insulation shall be pre-grooved on the inside or slightly oversized to accommodate heat trace cable(s) if applicable.

**Waterproofing:** Where waterproofing is required, a heat shrink sleeve as supplied by Urecon shall be field applied to the insulation half shells as primary seal under the PE cover sheet. For more demanding waterproof application, Urecon Mec-Seal® joint kits should be considered in place of Slipjoint® kits with primary seal.

### b) Bell x spigot joints

Insulated pipe joints with no mechanical restraints shall be completed - if the system is not electrically heat traced - with a 152.4 mm (6 in) wide PE cover sheet, stainless steel bands and gear clamps or 304.8 mm (12 in) to 609.6 mm (24 in) wide PE cover sheet if traced, depending on pipe size.

**Waterproofing:** Where waterproofing is required, a heat shrink sleeve as supplied by Urecon shall be field applied as primary seal under the PE cover sheet. For more demanding waterproof application, Urecon Mec-Seal® joint kits should be considered in place of Slipjoint® kits with primary seal.

## 8. INSULATION KITS FOR FITTINGS

Insulation kits for fittings shall consist of rigid polyisocyanurate or polyurethane foam half shells complete with a heavy polymer protective coating on the outside surfaces. All insulation kits shall be supplied complete with silicone caulking, stainless steel bands and gear clamps. If the insulation shells are form hugging to the fitting, 152.4 mm (6 in) wide PE cover sheets with stainless steel bands and gear clamps shall be supplied for each end of the kit.

### a) Rigid polyisocyanurate or polyurethane foam

1. Density: (ASTM D1622) 32 kg/m<sup>3</sup> (2.0 lbs/ft<sup>3</sup>).
2. Compressive strength: (ASTM D1621) 124 to 186 kPa (18 to 27 lbs/in<sup>2</sup>).
3. Closed cell content: (ASTM D2856) 90%, minimum.
4. Water absorption: (ASTM C272) 2.0% by volume.
5. K factor: (ASTM C518) 0.027 W/m °C (0.19 Btu • in/ft<sup>2</sup> • hr • °F).
6. Thickness: typically 50.8 mm (2 in), other thicknesses upon request, shall match pipe insulation thickness.

### b) Polymer coating, Urecon BL-100-20EP

1. Two component high density polyurethane coating, black in color.
2. Density: 1170 kg/m<sup>3</sup> (73 lbs/ft<sup>3</sup>).
3. Durometer D scale 60.
4. Tensile strength: 11.10 MPa (1610 lbs/in<sup>2</sup>).
5. Tear strength: 26.5 N/mm (151 lbs/in).
6. Thickness: 2.54 mm (100 mils) outside surfaces, 0.51 mm (20 mils) inside surfaces.

## 9. ELECTRIC TRACING SYSTEM

The electric tracing system and associated controls shall be as per the manufacturer's recommendations with particular attention being paid to the watt densities applied through conduits on plastic pipes. All tracing cables and related accessories to be CSA approved and comply with CSA heat tracing standard C22.2 No. 130-03. Standard of acceptance is Urecon's Thermocable or approved equal. Please contact your Urecon representative for further details and design assistance.

*Note: Physical characteristics are nominal and may vary depending on pipe type and diameter.*

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